

DOMIcompact

24kW and 30kW combination models SEDBUK "B" high efficiency condensing boilers







DOMIcompact Introduction



DOMIcompact is a SEDBUK Band B rated high efficiency combi boiler. Within its compact dimensions is the latest in condensing combi technology yet the design of DOMIcompact is totally focused on ease of installation and simplicity of control.

DOMIcompact's clean-burn technology ensures that both models in the range live up to FERROLI's demanding standards





for environmental concern. Whichever size of output you choose, **DOMIcompact** combines high efficiency with ultra-low CO₂ emissions.

The **DOMIcompact** combi range features two models for central heating and instant production of domestic hot water:

Model	Output	SEDBUK Band	Туре
24 B	24kW		combi
30 B	30kW		combi

Simplified control

Any adjustments to be made by the user are extremely simple with the user-friendly control panel. Simply turn the central heating and DHW control knobs to set the operating temperature and select the boiler operating modes.







High Specification As Standard

HOW DOES IT WORK?

By using two heat exchangers this Band B condensing boiler is designed to extract more sensible heat from the flue gases. This provides greater efficiency in operation. By cooling the flue gases to less than the 'dew point' temperature, a change of state occurs, releasing the water vapour within the flue gas (product of combustion) creating a by-product called 'condense' or condensate. This change of state will release the latent heat of vapourisation into the system, and therefore increases the boiler efficiency. This is normally lost into the atmosphere via the flue.

UNIQUE TWIN PASS MAIN HEAT EXCHANGER

FERROLI's copper main heat exchanger, one of the most advanced on the market, is the result of considerable research and development by one of the world's leaders in heat transfer technology. No diverter valve is required, meaning fewer components to go wrong and continued domestic hot water availability even if the pump fails.

ANTI-SEIZE DEVICE ON THE CENTRAL HEATING PUMP

After 24 hours of inactivity, the boiler pump is automatically started for around 5 seconds

1. FAN ASSEMBLY Constant speed fan with differential flue gas pressure switch

2. EXPANSION VESSEL Built-in 8 litre expansion vessel

3. ECO/COMFORT SENSOR Heating temperature sensor with DHW eco/comfort function

4. HEAT EXCHANGER High performance built-in twin pass heat exchanger

5. COMBUSTION CHAMBER Insulated with ecological fibre

6. IGNITION SYSTEM Electric ignition and flame detection electrode, for quiet and reliable operation

7. WATER ASSEMBLY

Brass assembly with low water pressure switch, safety valve and central heating sensor to prevent it from sticking after extended inactivity (for example, in the summer).

MICROPROCESSOR ELECTRONICS

All **DOMIcompact** models feature electronic flame modulation via the microprocessor.

FROST THERMOSTAT

The **DOMIcompact** boilers are fitted with an anti-frost detection device on the central heating circuit. If the system water temperature falls below +5°C, the burner will ignite until the temperature reaches +15°C. In this phase, the central heating pump is kept on. This protection device remains active whenever the boiler is powered and supplied with gas.

POST-CIRCULATION DEVICE

Both models are fitted with a special device that continues to operate the pump after the burner has shut down (in central heating operation). This ensures that heat accumulated in the heat exchanger (because of thermal inertia) is distributed into the radiator circuit for maximum efficiency.

8. GAS ASSEMBLY Modulating gas valve

9. PUMP Three-speed pump with built-in air vent and system drain cock

10. ELECTRICAL PANEL Easy access control panel cover

11. PRESSURE GAUGE System pressure gauge with range of display from 0 to 4 bar

12. TIMER OPTION A built-in 24 hour time clock is available as an option

13. SECONDARY HEAT EXCHANGER To optimise combustion efficiency

HEAT EXCHANGER PROTECTION DEVICE

A clip-on N.T.C. central heating sensor constantly monitors changes in temperature and the electronic board is programmed to avoid any thermal shock, which could damage the heat exchanger, thereby extending its working life.







Control Panel



1. HEATING SYMBOL Displays during heating operation

2. TEMPERATURE DISPLAY Displays heating temperature or hot

3. HOT WATER SYMBOL

4. FLAME SYMBOL

5. ECO SYMBOL

6. HEATING TEMPERATURE ADJUSTMENT

7. MULTIFUNCTION BUTTON

8. HOT WATER TEMPERATURE ADJUSTMENT

ECO/COMFORT FUNCTION All **DOMIcompact** models feature

the new ECO/COMFORT function, using the multifunction button on the control panel. In COMFORT operation, the system maintains the temperature of the water in the heat exchanger, making the delivery of domestic hot water even faster and more satisfying. In ECO operation, the exchanger is not kept at the comfort temperature and the domestic hot water is produced in the standard way by

heating the water from cold. **MULTIFUNCTION RESET BUTTON**

The multifunction reset button,

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and DHW setting knobs, can be used by both the user and the installer to activate various functions. Simply reset the appliance in the event of the ECO/COMFORT function. The same button can be used by the installer to enter TEST mode, simplifying the setting and commissioning of the appliance, for example setting the maximum output in central heating mode or adjusting the ignition pressure.

LCD DISPLAY

The control panel features an LCD display that shows the operating status of the appliance at all times.

Display	Type of operation
	Boiler off
28	Boiler in stand-by (display temperature varies)
B ECO	Boiler in stand-by / ECO (display temperature varies)
5 69	Heating operation: burner on (display temperature varies)
	Domestic hot water operation: burner on (display temperature varies)
	Fault codes
*80	TEST mode operation (burner on)



Water Circuit Diagram

KEY

- 5 Combustion chamber
- 7 Gas inlet
- 8 DHW outlet
- 9 Cold main inlet
- 10 CH flow
- 11 CH return
- 14 Heating safety valve
- 16 Fan
- 27 Main heat exchanger
- 32 Heating pump
- 34 Flow temperature sensor
- 42 DHW temperature sensor
- 43 Air pressure switch
- 44 Gas valve
- 49 100°C safety thermostat
- 56 Expansion vessel
- 81 Spark electrode
- 114 Low water pressure switch
- 126 Flue gas safety thermostat
- 136 Flow switch
- 277 Secondary heat exchanger

Note: This numbering system is consistent with the installation manual.

REMOTE CONTROL (OPENTHERM)

The OpenTherm unit is a fully modulating heating and time control designed to optimise the high efficiency of the heating appliance it is connected to. Working on a pulse system it obtains information from the boiler's microprocessor and constantly feeds back information relating to the room temperature rise or fall. It can display any fault codes (should they occur) and also the operating status of the appliance, be it in heating or hot water mode.







Dimensions





BOTTOM VIEW

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MODEL 24 B

KEY

- Heating system flow Ø 3/4" (22mm with isolation valve fitted)
- 2 Hot water outlet Ø 1/2" (15mm with connection fitted)
- Gas inlet Ø 1/2" (22mm with isolation valve fitted)
- Cold mains inlet Ø 1/2" (15mm with isolation valve fitted)
- 5 Heating system return Ø 3/4" (22mm with isolation valve fitted)
- 6 Condensate outlet (22mm flexible connection)
- 7 Safety valve discharge Ø 1/2" F/Iron

MODEL 30 B

KEY

- Heating system flow Ø 3/4" (22mm with isolation valve fitted)
- 2 Hot water outlet Ø 1/2" (15mm with connection fitted)
- **3** Gas inlet Ø 1/2" (22mm with isolation valve fitted)
- Cold mains inlet Ø 1/2" (15mm with isolation valve fitted)
- 5 Heating system return Ø 3/4" (22mm with isolation valve fitted)
- 6 Condensate outlet (22mm flexible connection)
- 7 Safety valve discharge Ø 1/2" F/Iron

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Technical Specifications

DOMIcompact		24	В	3() B
Output Heat input Useful heat output 80°C - 60°C Useful heat output 50°C - 30°C	kW kW kW	Pmax 25.0 24.1 25.5	Pmin 10.8 9.9 10.3	Pmax 31.1 30.0 31.7	Pmin 14.1 12.9 13.4
Central heating Maximum operating temperature Operating pressures Maximum Minimum Expansion vessel capacity Expansion vessel pre-fill pressure Boiler water content	°C bar bar litres bar litres				90 3 0.8 10 1 2.3
DHW Maximum DHW production $(2 25^{\circ} C)$ $(2 30^{\circ} C)$ $(2 35^{\circ} C)$ Operating pressure DHW Maximum Minimum	I/min I/min I/min bar bar litres		.5 8) 25	1 1 0	7.2 4.3 2.3 9 .25 0.8
Dimensions, weights, fittings Height Width Depth Weight with packing Gas fitting Central heating fittings DHW circuit fittings	mm mm mm kg mm mm mm	68 46 26 31 21 21 11	50 56 8 2 2		81 60 65 41 22 22 15
Power supply Max power input Power supply voltage/frequency Index of protection	W V / Hz IP	12 230 , X 4	/ 50	230	35 / 50 4D
Maximum permissible flue lengths Max Horizontal flue length 100mm Ø Max Vertical flue length 100mm Ø Max Horizontal flue length 125mm Ø Max Vertical flue length 125mm Ø Total equivalent length for twin flue system 80mm Ø) 2 2		3 4 12 12 18

Flue length reductions for bends

CONCENTRIC FLUE

Reduction for bends	60/100	80/125
90° bend	1m	0.5m
45° bend	0.5m	0.25m

TWO PIPE FLUE - 80MM

Equivalent permissible length of 55m

Reduction for bends	Air	Flue
90° bend	1.5m	2m
45° bend	1.2m	1.8m
Pipe - per metre length	1m	1.6m ⁺ /2m ⁺⁺
Horizontal terminal	2m	5m
Concentric vertical terminal	-	12m
+Vertical ++Horizontal		

















Ferroli Limited

Ferroli began producing heating appliances and equipment in Italy during the 1950s. Today the company is still family-owned but now operates ten ultra-modern factories in Europe and is developing new production sites and offices in China, Russia and the Ukraine. The Group employs over 2,200 people and produces more than 500,000 boilers per year in addition to its growing business in water heaters and air conditioners.

Ferroli Domestic Heating Tel: 08707 282 882

Offering gas wall mounted units with outputs from 5kW to 50kW, Ferroli's stylish, compact domestic boilers provide maximum comfort with minimal fuel usage. With a choice of conventional, condensing and combi technologies, there's a boiler to match the heating and hot water requirements of every home. In recent years Ferroli has also become a Northern European leader in solar heating, and has developed underfloor heating systems for the UK market.

Ferroli Commercial and Industrial Heating Tel: 08707 272 755

Ferroli commercial boilers for pressure jet oil, forced air gas or dual fuel are factory matched with high efficiency burners to provide outputs up to 14,000kW, while meeting the strictest emissions demands. Our range includes high efficiency aluminium, cast iron, steel and stainless steel boilers as well as stainless steel unvented hot water cylinders, pressurisation units and plate heat exchangers. We are also taking a lead in developing underfloor and solar heating solutions.

Ferroli Technical Helpline and Service Tel: 08707 282 885

The Ferroli technical help desk is able to assist heating engineers at the time of specifying, installing and in-guarantee servicing any of our products. Once the normal guarantee period on our boilers has expired, coverage can be extended cost-effectively with a choice of Ferroli service contracts. All Ferroli service engineers work to Benchmark standards and the Benchmark Code of Practice for the installation, commissioning and servicing of central heating systems.

Ferroli Spares Tel: 08707 282 882

The rapidly growing popularity of Ferroli as first choice for both domestic and commercial installations means that heating parts stockists offer readily available spares for Ferroli boilers. For less frequently needed items, we maintain a fully-stocked warehouse located centrally in the UK, enabling same-day despatch of just about any part needed to keep your Ferroli boiler running at optimum efficiency.

Ferroli Training Tel: 08707 282 891

Ferroli understands that well-trained installers are the key to a safe and efficient heating system. That's why we run comprehensive training courses in our purpose-built facilities for everyone concerned in the installation and servicing of Ferroli's range of boilers. We also offer a solar appreciation training day at Burton-upon-Trent or a three day BPEC accredited course. These courses improve installers' knowledge and skills by providing both the theory and the hands-on practical experience essential to maintaining heating system performance and safety.





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